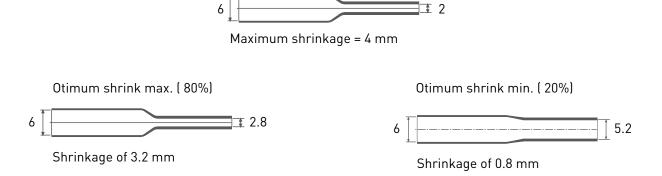


Conversion from imperal to metrics										
Zoll	1/32"	3/64"	1/16"	5/64"	3/32"	1/8"	3/16"	1/4"	3/8"	
mm	0.8	1.2	1.6	2.0	2.4	3.2	4.8	6.4	9.5	
Zoll	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	3"	4"	
mm	12.7	15.9	19.1	25.4	31.8	38.1	50.8	76.2	101.6	

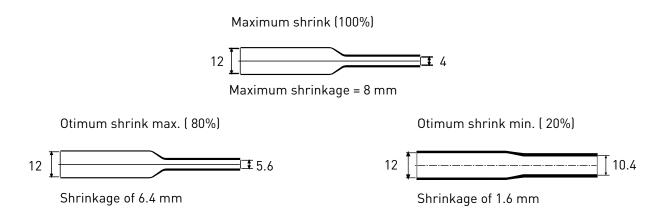
## The right heat shrink tube

The 80:20 rule means that a heat shrink tube should shrink by a maximum of 80% and a minimum of 20%. For example: A cable with a diameter of 5 mm is to be wrapped in heat shrinkable tubing. In theory both sizes 6/2 and 12/4 would be suitablesince the required diameter of 5 mm lies with in the shrink range of both tube sizes.

Maximum shrink (100%)



Size 6/2 has a range of application of between 2.8 mm and 5.2 mm and is therefore suitable for the cable diameter of 5 mm.



The smallest application diameter of size 12/4 is 5.6 mm. This size is therefore unsuitable for a cable diameter of 5 mm.





## ShrinkTech® 135 °C heat resistant tube

Provides excellent insulation and good mechanical strength. Perfect for insulating, coding, bundling and protecting sets of cables and connections. Recommended for electronics and automotive industries.

- Environmental friendly, free from
- toxic heavy metal compounds
- Highly flame retardant
- Very flexible
- UL 224, 125°C, VW-1
- MIL-I-23053 military spec.
- Resistant to common fluids and solvents



Material: modified polyolefin

- Colour: black, transparent, other colors available on request
- Packaging: spool















Property	Method of test	Value	
Operating temperature	UL 224	-55°C to +135°C	
Tensile strength	ASTM D 638	>14MPa	
Elongation at break	ASTM D 638	>600%	
Longitudinal shrinkage	UL 224	0± 5%	
Eccentricity	ASTM D 2671	<20%	
Dielectric strength	ASTM D 149	>20kV/mm	
Volume resistance	ASTM D 2671	>10¹⁴Ω.cm	
Copper stability	IS062	Pass	

	Internal dia	ameter (mm)	Wall thickness		a.	
Article No.	Min.as supplied	Max. fully recovered	fully recovered (mm)	Spools (m)	Shape	
ST135-012	1.2	0.6	0.3	200	0	
ST135-016	1.6	0.8	0.3	200	0	
ST135-024	2.4	1.2	0.4	200	0	
ST135-032	3.2	1.6	0.5	200	0	
ST135-048	4.8	2.4	0.5	100	0	
ST135-064	6.4	3.2	0.6	100	0	
ST135-095	9.5	4.8	0.6	100	F	
ST135-127	12.7	6.4	0.6	50	F	
ST135-190	19.0	9.5	0.8	30	F	
ST135-254	25.4	12.7	0.9	30	F	
ST135-318	31.8	15.9	0.9	30	F	
ST135-381	38.1	19.0	1.0	30	F	
ST135-508	50.8	25.4	1.1	30	F	